

BUDGETARY OFFER

Rates for special activities including in the pump overhauling as shown below are invited from contractors having experience of the said work for estimate purpose. Please submit the rate to the Executive Engineer, Takari Mechanical & Electrical Division, Warnali, Sangli 416415, Maharashtra within 7 days from the date of publishing

Sr.No.	Description of Work	Unit	Rate
1	Job work of Dismantling of jammed thrust bearing/ bearing holder 1 No. of V T Pump by dismantling bearing holder with special puller including antirust removal, heating etc. (Excluding transportation)	1 Job	
	Column pipe Dia. Up to 500 mm		
	Column pipe Dia. Up to 501 to 1000 mm		
	Column pipe Dia. Up to 1001 to 1500 mm		
	Column pipe Dia. Up to 1501 to 2000 mm		
2	Job work of Dismantling of jammed muff coupling 1 No. from shaft assembly including antirust removal, puller, cutting etc.(Excluding transportation)	1 Job	
	Shaft Dia. Up to 50 mm		
	Shaft Dia. Up to 51 to 100 mm		
	Shaft Dia. Up to 101 to 150 mm		
	Shaft Dia. Up to 151 to 200 mm		
3	Job work of Removing 1 No. sleeve from shaft including turning on lathe machine etc.& fitting of new Sleeve on shaft by means of heating of sleeve in boiled oil etc. (Excluding transportation)	1 Job	
	Shaft Dia. Up to 50 mm		
	Shaft Dia. Up to 51 to 100 mm		
	Shaft Dia. Up to 101 to 150 mm		
	Shaft Dia. Up to 151 to 200 mm		
4	Job work of Removing 1 No. old impeller wear ring & fitting new impeller wear ring this job includes turning & boring etc. activities on VTL machine. (Excluding transportation)	1 Job	
	Impeller Dia. Up to 200 mm		
	Impeller Dia. Up to 201 to 500 mm		
	Impeller Dia. Up to 501 to 1000 mm		
	Impeller Dia. Up to 1001 to 1500 mm		

	Impeller Dia. Up to 1501 to 2000 mm		
5	Job work of Removing 1 No. old casing wear ring & fitting new casing wear ring this job includes turning & boring etc. activities on VTL machine (Excluding transportation)	1 Job	
	Impeller Dia. Up to 200 mm		
	Impeller Dia. Up to 201 to 500 mm		
	Impeller Dia. Up to 501 to 1000 mm		
	Impeller Dia. Up to 1001 to 1500 mm		
	Impeller Dia. Up to 1501 to 2000 mm		
6	Job work of Straightening of line shaft on press machine. (Excluding transportation)	1 Job	
	Line Shaft Length Up to 1 mtr.		
	Line Shaft Length above 1 mtr.		

(J V Khade)
Executive Engineer
Takari Mechanical and Electrical Division
Sangli.