Subject :- Repair & Reconditioning to LH Side Track Adjustor Assembly of Tata Hitachi 120H No.52474

Part No.	Description	Qty	Unit	Rate Rs	Amount
2	3	4	5		
Assembly of Tata Hitacl	i 120H No.52474 by Kemoving ord fitting new spares as per OEM				
Cost of Spare					
3098282	Spring	1	No.		
4360347	O Ring	1	No.		
4182361	Ring Wear	1	No.		
4179303	Packing O Ring	1	No.	1.	
959499	Ring Retaining	1	No.		
4413075	Seal Dust	1	No.		
4357539	Nut	1	No.		
M340820	Bolt	3	No.		
			Total	of Spares Rs:	
Cost of Labour					
Dismantling Track Chain by removing Master Pin,master link bolts (UC/01)		1	Job	,	
Repairs to recoil cylinder by replacing oil seal (UC/12)		1	Job	,	
Reassembling of track cha	n and fitting master pin by Hydraulic press (UC/15)	1	Job		
			То	tal Cost of Labour	r
	i i			Total A+F	3
					_
				Round Off Rs	
	Repair & Reconditioning Assembly of Tata Hitacl spare and providing and Specification of given b Cost of Spare 3098282 4360347 4182361 4179303 959499 4413075 4357539 M340820 Cost of Labour Dismantling Track Chain by (UC/01) Repairs to recoil cy	Repair & Reconditioning to LH Side Track Adjustor Assembly of Tata Hitachi 120H No.52474 by Removing old spare and providing and fitting new spares as per OEM Specification of given below. Cost of Spare 3098282 Spring 4360347 O Ring 4182361 Ring Wear 4179303 Packing O Ring 959499 Ring Retaining 4413075 Seal Dust 4357539 Nut M340820 Bolt Cost of Labour Dismantling Track Chain by removing Master Pin,master link bolts (UC/01) Repairs to recoil cylinder by replacing oil seal (UC/12) Reassembling of track chain and fitting master pin by Hydraulic press	Repair & Reconditioning to LH Side Track Adjustor Assembly of Tata Hitachi 120H No.52474 by Removing old spare and providing and fitting new spares as per OEM Specification of given below. Cost of Spare 3098282 Spring 1 4360347 O Ring 1 4182361 Ring Wear 1 4179303 Packing O Ring 1 959499 Ring Retaining 1 4413075 Seal Dust 1 4357539 Nut 1 M340820 Bolt 3 Cost of Labour Dismantling Track Chain by removing Master Pin,master link bolts (UC/01) Repairs to recoil cylinder by replacing oil seal (UC/12) 1 Reassembling of track chain and fitting master pin by Hydraulic press 1	Part No. 2 3 4 5 Repair & Reconditioning to LH Side Track Adjustor Assembly of Tata Hitachi 120H No.52474 by Removing old spare and providing and fitting new spares as per OEM Specification of given below. Cost of Spare 3098282 Spring 1 No. 4182361 Ring Wear 1 No. 4179303 Packing O Ring 1 No. 959499 Ring Retaining 1 No. 4413075 Seal Dust 1 No. 4357539 Nut 1 No. Total Cost of Labour Dismantling Track Chain by removing Master Pin,master link bolts (UC/01) Repairs to recoil cylinder by replacing oil seal (UC/12) 1 Job Reassembling of track chain and fitting master pin by Hydraulic press (UC/15) To	Part No. Description 2.5 cm 2.5 cm

(B.V. Satpute)

Deputy Engineer

Mechanical Sub Division No.2,

Dharashiv