Name of work: Repairs to Idler Assly of Tata Hitachi 200 No.8680

Sr. No.	Description	Qty	Unit	Rate	Amount
1	2	3	4	5	6
1	Repairs to Idler Assly of Tata Hitachi 200 No.8680 by on & removing old damaged spares & providing and fitting new spares as per OEM specification given below.				
A	Cost of Spares Charges				
1	3022642 - Axle	1	No		
2	TE02713 - Bushing	2	No		-
3	4126209 - Pin (18.0 x 10 M.O)	2	No		
4	4317587(4153731) - Seal	.2	No		
В	Cost of Labour Charges				
1	Dismantling Track Chain by removing Master Pin,master link bolts (UC/01)	1	Job		
2	Removing & refitting of idler assembly (UC/08)	1	Job		, ,
3	Repairs to inner bore of idler by welding & turning to std size, bore tapping etc. (UC/09)	1	Job		
4	Reconditioning to outer circumference of idler wheel by welding using special electrodes & turning to std size etc. (UC/10	1	Job		
5	Reassembling of track chain and fitting master pin by Hydraulic press (UC/15)	1	Job		
	Total A + B				
	SGST 9%				
	CGST 9%				-
	Grand Total				
				ay Amour	11

(B.V.Satpute)
Deputy Engineer
Mechanical Subdivision No. 02,
Osmanabad