1 2 CI D/F reflux valves (non-return valves) Design, manfacturing & testing and supplying of CI D/F reflux valves (non-return valves) confirms to standard IS 5312 Part 1 Including transportation, inspection, loading, unloding, and standard IS 5312 Part 1 Including GST levied by GOI & GOM in all respect etc. complete.Reflux valves as per I.S.5312 Part I (1984)  a) Without by pass arrangement -PN -1 1 100 mm 2 150 mm 3 200 mm	1	4	5	6
Design, manfacturing & testing and supplying of CI D/F refluvalves (non-return valves) confirms to standard IS 5312 Part 1 Including transportation, inspection, loading,unloding,and standard IS 5312 Part 1 excluding GST levied by GOI & GOM in all respect etc. complete.Reflux valves as per I.S.5312 Part I (1984)  a) Without by pass arrangement -PN -1  1 100 mm  2 150 mm	1			
1 100 mm 2 150 mm				
2 150 mm				
3 200 mm				
1				
4 250 mm				
5 300 mm				
6 350 mm				
7 400 mm				
8 450 mm				
9 500 mm				
10 600 mm				
b) With by pass arrangement - PN-1				
1 100 mm				
2 150 mm				
3 200 mm				
4 250 mm				
5 300 mm				
6 350 mm				
7 400 mm				
8 450 mm				
9 500 mm				
10 600 mm				
c) Without by pass arrangement - PN -1.6				
1 100 mm				
2 150 mm				
3 200 mm				
4 250 mm				
5 300 mm 6 350 mm				
7 400 mm				
8 450 mm				
9 500 mm				
10 600 mm				
d) With by pass arrangement - PN-1.6	<del></del>			
1 100 mm				
2 150 mm				
3 200 mm				
4 250 mm				
5 300 mm				
6 350 mm				
7 400 mm				
8 450 mm				
9 500 mm				
10 600 mm				

S. N.	Item Description	Qty	unit	Rate	Amt.
1	2	3	4	5	6
	CI D/F reflux valves (non-return valves)				
2	Design, manfacturing & testing and supplying of CI D/F reflux valves (non-return valves) confirms to standard IS 5312 Part 1 Including transportation, inspection, loading,unloding,and stacking excluding GST levied by GOI & GOM in all respect etc. complete.Reflux valves as per I.S.5312 Part 2 (1984)				
<b>a)</b>	Without by pass arrangement -PN -1 700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
10	2000 mm				
11	2500 mm				
12	3000 mm				
	With by pass arrangement -PN -1				
1	700 mm				
2	750 mm				
3	800 mm 900 mm				
	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
10	2000 mm				
11	2500 mm				
12	3000 mm				
c)	Without by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
7	1100 mm 1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
	2500 mm				
12	3000 mm				
d)	With by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
	2500 mm				
12	3000 mm				

S. N.	Item Description				
		Qty	unit	Rate	Amt.
			4	-	
1	DI or SGI D/F reflux valves (non- return valves )	3	4	5	6
3	Design, manfacturing & testing and supplying of DI or SGI D/F reflux				
	valves (non-return valves ) of following dia with technical				
	specifications as below				
	i. Design, manfacturing & testing standard IS 5312 Part 1 Including transportation, inspection, unloding, loading, stacking excluding GST				
	levied by GOI & GOM in all respect etc. complete. Reflux valves as				
	per I.S.5312 Part				
	I (1984)				
a)	Without by pass arrangement -PN -1				
1	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				
b)	With by pass arrangement - PN-1				
1	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				
c)	Without by pass arrangement - PN -1.6				
1	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm With by pass arrangement - PN-1.6				
<b>d)</b>	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				
			<u> </u>	<u> </u>	ļ.

S. N.	Item Description	Qty	unit	Rate	Amt.
1	2	3	4	5	6
	DI D/F reflux valves (non- return valves )	_		-	-
4	Design, manfacturing & testing and supplying of multi door DI D/F reflux valves (non-return valves) of following dia with technical specifications as below i. Design, manfacturing & testing standard IS 5312 Part 2 Including transportation, inspection, unloding, loading, stacking excluding GST levied by GOI & GOM in all respect etc. complete.Reflux valves as per I.S.5312 Part II (1984)				
a)	Without by pass arrangement -PN -1				
1	700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
	2500 mm				
	3000 mm With by pass arrangement -PN -1				
1	700 mm				
2	750 mm				
	800 mm				
	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
11	2500 mm				
12	3000 mm				
c)	Without by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
3	800 mm				
	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
10	1800 mm 2000 mm				
	2500 mm				
12	3000 mm				
d)	With by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
	800 mm				
	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
	1800 mm				
	2000 mm				
11	2500 mm				
12	3000 mm				
			ļ	ļ	ļ

S. N.	Item Description				
		Qty	unit	Rate	Amt.
1	2	3	4	5	6
<u>'</u>	CS D/F reflux valves (non-return valves)	3	-	3	- 0
5	Design, manfacturing & testing and supplying of CS D/F				
	reflux valves (non-return valves) of following dia with				
	technical specifications as below				
	i. Design, manfacturing & testing standard IS 5312 Part 1 Including transportation, inspection, unloding, loading, stacking				
	excluding GST levied by GOI & GOM in all respect etc.				
	complete. Reflux valves as per I.S.5312 Part				
	I (1984)				
a)	Without by pass arrangement -PN -1				
1	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
	300 mm				†
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				
b)	With by pass arrangement - PN-1				
1	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
	400 mm				
8	450 mm				
	500 mm				
	600 mm				
c)	Without by pass arrangement - PN -1.6				
1	100 mm				
2	150 mm				
	200 mm 250 mm				
4	300 mm				
<b>5</b>	350 mm		<del>                                     </del>		
	400 mm		-		
8	450 mm		<del> </del>		+
9	500 mm		<del>                                     </del>		+
	600 mm				1
d)	With by pass arrangement - PN-1.6				1
1	100 mm		<del>                                     </del>	<del> </del>	
2	150 mm		<del> </del>		
3	200 mm				
4	250 mm				
5	300 mm		1	1	
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				

S. N.	Hore Description		l		
5. N.	Item Description	Qty	unit	Rate	Amt.
		,			
1	2	3	4	5	6
6	Multi door CS D/F reflux valves (non- return valves )				
0	Design, manfacturing & testing and supplying of multi door CS D/F reflux valves (non- return valves ) of following dia				
	with technical specifications as below				
	i. Design, manfacturing & testing standard IS 5312 Part 2				
	Including transportation, inspection, unloding, loading, stacking				
	excluding GST levied by GOI & GOM in all respect etc.				
	complete.Reflux valves as per I.S.5312 Part				
	II (1984)				
a)	Without by pass arrangement -PN -1				
1	700 mm				
2	750 mm				
3	800 mm				
	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
11	2500 mm				
12	3000 mm				
<b>b)</b>	With by pass arrangement -PN -1 700 mm				
	750 mm				
2					
	800 mm				
4	900 mm				
	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
10	2000 mm 2500 mm				
11 12	3000 mm				
c)	Without by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
10	2000 mm				
11	2500 mm				
12	3000 mm				
d)	With by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
11	2500 mm				
12	3000 mm				
			·	<u> </u>	1

S. N.	Item Description				
O. 14.	item besonption	Qty	unit	Rate	Amt.
_	_	-	_	_	_
1	2 Cl double flange sluice valve	3	4	5	6
7	Design, manfacturing & testing and supplying of				
	Cl double flange sluice valve confirming for IS-14846				
	including worm gear arrangements as per test pressure				
	stainless steel spindle, caps Including transportation, inspection, unloding, loading, stacking excluding GST levied				
	by GOI & GOM in all respect etc. complete.				
	Without by page arrangement DN 4				
	Without by pass arrangement -PN -1 700 mm				
	750 mm				
	800 mm				
	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm		_		
	2000 mm				
	2500 mm 3000 mm				
	With by pass arrangement -PN -1				
	700 mm				
	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
	2500 mm 3000 mm				
	Without by pass arrangement -PN -1.6				
	700 mm				
2	750 mm				
3	800 mm				
	900 mm		_		
	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm 2000 mm				
	2500 mm				
	3000 mm				
	With by pass arrangement -PN -1.6				
	700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
	2000 mm				
	2500 mm 3000 mm				
12	JUOU IIIIII				

S. N.	Item Description				
O. 14.	Kom Bossiipilon	Qty	unit	Rate	Amt.
1	2	3	4	5	6
8	non-rising spindle sluice Valves				
8	Design, manfacturing & testing and supplying of double flange Ductile Iron non-rising spindle soft seated Resilient seated sluice Valves				
	in accordance with BS 5163/ EN 1074-1&2 of PN-10 / 16 rated,				
	with Body and bonnet of Ductile Iron confirming to EN1563/ GGG40 Wedge fully encapsulated high quality WRAS or DVGW				
	approved EPDM rubber (approved for drinking water), Replaceble				
	Wedge nut of Brass, Shaft of Stainless Steel EN1.4105, Stem seals min. 4 nos. of NBR, Internal fasteners of Stainless Steel				
	A2. Body & Bonnet coated inside & outside with				
	electrostatically applied epoxy powder coated blue colour RAL 5017 (suitable for drinking water) to DIN 30677-2 & GSK				
	guidelines with a coating thickness of min. 250 microns. Valves should				
	be full bore & 100% tight shut-off. Flange drilling as per IS 1538 raised face. Gate valve shall be compatible for buried applications				
	without valve chamber. Manual operation by Handwheel. Operating torque shall be less than that mentioned in EN 1171. Testing shall be				
	as per BS 5163 / EN 12266-1&2 / IS 14846.				
a)	Without by pass arrangement -PN -1				
2	700 mm 750 mm				
3	800 mm				
4	900 mm				
5	1000 mm				
6 7	1100 mm 1200 mm				
8	1500 mm				
9	1800 mm				
10	2000 mm				
11 12	2500 mm 3000 mm				
b)	With by pass arrangement -PN -1				
1	700 mm				
2	750 mm				
3	800 mm 900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm 1800 mm				
10	2000 mm				
11	2500 mm				
12	3000 mm				
<b>c)</b>	Without by pass arrangement -PN -1.6 700 mm				
2	750 mm				
3	800 mm				
4	900 mm				
5 6	1000 mm 1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm				
10	2000 mm 2500 mm				
11 12	3000 mm				
d)	With by pass arrangement -PN -1.6				
1	700 mm				
2	750 mm				
3	800 mm 900 mm				
5	1000 mm				
6	1100 mm				
7	1200 mm				
8	1500 mm				
9	1800 mm 2000 mm				
11	2500 mm				
12	3000 mm				
B				-	-

S. N.	Item Description				
		Qty	unit	Rate	Amt.
1	2	3	4	5	6
	C.I. Butterfly Valve		<u> </u>		
9	Design, manfacturing & testing and supplying of double				
	flanged short body pattern type manually operated C.I.				
	Butterfly Valve confirming in to IS-13095- 1991, Synthetic				
	rubber faced ring secured on disc by retaining ring with stainless steel screw stub shaft of stainless steel riding				
	in teflon bearing including transportation, inspection,				
	unloding, loading, stacking excluding GST levied by GOI &				
	GOM in all respect etc. complete.				
<b>a)</b>	Butterfly valves - PN -1 100 mm				
2	150 mm				
	200 mm				
4	250 mm				
5	300 mm				
_	350 mm				
	400 mm				
	450 mm				
9	500 mm				
10	600 mm				
11	700 mm				
12	750 mm				
13	800 mm				
	900 mm				
	1000 mm				
	1100 mm				
	1200 mm				
18	1500 mm				
19	1800 MM 2000 MM				
	2500 MM				
	3000 MM				
	Butterfly valves - PN -1.6				
1	100 mm				
2	150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
	500 mm				
	600 mm				
11	700 mm				
	750 mm				
	800 mm 900 mm				
	1000 mm				
	1100 mm				
17	1200 mm				
18	1500 mm				
19	1800 MM				
20	2000 MM				
21	2500 MM				
22	3000 MM				
		I	1	<u> </u>	1

S. N.	Item Description				
<b>O</b> 1 111	nom 2000 ipilon	Qty	unit	Rate	Amt.
1	2	3	4	5	6
10	D.I. D/F Butterfly Valves.  Design, manfacturing & testing and supplying of Ductile Iron				
10	Double Flanged Double Eccentric Butterfly Valves.in				
	accordance with EN 593 /BS 5155 /IS 13095				
	/API 609 with Body & disc of Ductile Iron confirming to				
	EN1563/ GGG40 / IS 1865 Gr. 400/12, Body seat of PTFE seated with Stainless Steel backed, disk seat of				
	S.S. AISI 304/316, Shaft of S.S. AISI 420(Dry Shaft				
	Design , (to ensure 100% drop tight shut off as per EN				
	Std suitable for drinking water application), Internal fasteners of Stainless Steel . Body & disc coated inside &				
	outside with electrostatically applied epoxy powder				
	coated blue colour (suitable for drinking water) to DIN				
	30677-2 & GSK guidelines with a coating thickness of min. 250 microns. Valves should be 100% tight shut-off.				
	Leakages not allowed. Flange drilling as per IS 1538/ IS 9523/				
	ASME B 16.5 / EN1092-2 raised face. Testing as per EN				
	12266-1&2. Features required for Butterfly valves will be suitable to water work application for continuous operation				
	up to 70 degree Celsius as per above general specification or				
	otherwise the standard BS 5155/ EN593				
a)	Butterfly valves - PN -1				
1 2	100 mm 150 mm				
3	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm 500 mm				
10	600 mm				
11	700 mm				
12	750 mm				
13	800 mm				
14	900 mm 1000 mm				
16	1100 mm				
17	1200 mm				
18	1500 mm				
19	1800 MM				
20	2000 MM 2500 MM				
22	3000 MM				
b)	Butterfly valves - PN -1.6				
1	100 mm				
2	150 mm				
3	200 mm				
5	250 mm 300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm 700 mm				
12	750 mm				
13	800 mm				
14	900 mm				
15	1000 mm				
16	1100 mm				
17	1200 mm				
19	1500 mm 1800 MM				
20	2000 MM				
21	2500 MM				
22	3000 MM				
		-			

S. N.	Item Description	Qty	unit	Rate	Amt.
		a.y	uiiit	ruto	Aiit
1	2	3	4	5	6
	Air Valve				
11	Design, manfacturing & testing and supplying of Air Valves confirming IS-14845-2000 and standard specifications double orifice type combined with isolating sluice valve, mounted in horzontal position and operated by wheel gearing, small orifice elastic ball resting on a gun metal orifice nipple, large orifice vulcanite ball seating on moulded seat ring, inlet face and drilled, including transportation, inspection, unloding, loading, stacking excluding GST levied by GOI & GOM in all respect etc. complete.				
a)	Double Ball Flanged Type - PN -1.0				
1	50 MM				
2	80 mm				
3	100 mm				
4	150 mm				
5	200 mm				
6	300 MM				
b)	Double Ball Flanged Type - PN -1.6				
1	50 MM				
2	80 mm				
3	100 mm				
4	150 mm				
5	200 mm				
6	300 MM				

S. N.	Item Description	Qty	unit	Rate	Amt.
		Qty	unit	Nate	Aiit.
1	2	3	4	5	6
	Kinetic Air Valves				
12	Design, manfacturing & testing and supplying of Kinetic Double Orifice type Air Valves confirming to IS 14845 & as per standard specifications combined with screw down isolating valve, small orifice elastic ball resting on a gun metal orifice nipple, large orifice vulcanite ball seating on moulded seat ring, inlet face and drilled, including transportation, inspection, unloding, loading, stacking excluding GST levied by GOI & GOM in all respect etc. complete.				
a)	Kinetic Air Valve Flanged Type P-1				
1	50 mm				
2	80 mm				
3	100 mm				
4	150 mm				
5	200 mm				
6	300 MM				
b)	Kinetic Air Valve Flanged Type P-1.6				
1	50 mm				
2	80 mm				
3	100 mm				
4	150 mm				
5	200 mm				
6	300 MM				

S. N.	Item Description				
		Qty	unit	Rate	Amt.
1	2	3	4	5	6
13	Electric Valve Actuator for non rising				
	spindle type sluice valve, PN 1 & PN 1.6 rating  Design, manfacturing & testing and supplying of electric Valve				
	Design, manfacturing & testing and supplying of electric Valve actuators totally enclosed, weather-proof and dust proof				
	construction with IP-67, protection class suitable for installation in				
	any position without lubrication, leakage or other operational difficulty with special grease filled gear box and hand wheel for				
	emergency manual operation which will automatically disengage				
	on restoration of power to motor and with 10 watt single phase				
	space heater and continuous local mechanical position indicator and individually replaceable counter gear assembly and				
	with two torque and four limit switches with S.S. flap and				
	operated with gear driven cams and of rating 250 Volt, 5 Amp, AC/DC, torque switch dial and with TEFC squirrel cage induction				
	motor working on 440 Volts +/- 10%, 3 phase, 50 Hz AC of				
	intermittent duty rating S-2, insulation class "F" and temp rise				
	restricted to class "B" with IP - 67 protection class suitable for DOL starting and with three thermostat and 30% over load margin. The				
	torque rating of reduction gear box shall be at least 1.5 times				
	max. torque required for opening and closing of valve with integral starter controls having four limit switches 1 for OPEN, 1				
	for CLOSE & 2 Nos. for intermediate positions for interlocking etc				
	complete.				
2	150 mm 200 mm				
3	250 mm				
4	300 mm				
5	350 mm				
6	400 mm				
7	450 mm				
8	500 mm				
9	600 mm				
10	700 mm				
11	750 mm				
12	800 mm				
13	900 mm				
14	1000 mm				
15	1100 mm				
16 17	1200 mm 1500 mm				
18	1800 mm				
19	2000 mm				
20	2500 mm				
21	3000 mm				

S. N.	Item Description	Item Description				
		Qty	unit	Rate	Amt.	
1	2	3	4	5	6	
	Dismantling Joints				-	
	Design, manfacturing & testing and supplying of M.S. Dismantling joint					
	as per requirement and Department's approved drawing and					
	specifications, including machining and rubber rings and suitable for working pressure with required flanges of suitable					
	size with nut bolts etc complete. The joint should have through					
	long bolts so that during normal working pressure there should be					
	no sliding movement of sliding flanges. L.O.F. ( length over flange ) should not be less than 75% of dia.					
	Should flot be less that 15% of dia.					
	PN 1.0					
1	100 mm					
2	150 mm					
3	200 mm					
4	250 mm					
	300 mm					
	350 mm					
	400 mm					
	450 mm					
	500 mm					
	600 mm					
	700 mm					
	750 mm					
	800 mm					
	900 mm 1000 mm					
	1100 mm					
17	1200 mm					
18	1100 mm					
19	1200 mm					
20	1500 mm					
21	1800 mm					
22	2500 mm					
23	3000 mm					
	PN 1.6					
1	100 mm					
2	150 mm					
3	200 mm					
4	250 mm					
5	300 mm					
6	350 mm					
	400 mm					
8	450 mm					
9	500 mm					
	600 mm					
11	700 mm					
	750 mm 800 mm					
	900 mm					
15	1000 mm					
18	1100 mm					
19	1200 mm					
20	1500 mm					
21	1800 mm					
22	2500 mm					
	3000 mm					
			<u> </u>	<u> </u>	l	

S. N.	Item Description				
		Qty	unit	Rate	Amt.
1	2	3	4	5	6
15	Metallic Expansion Joints				
	Design, manfacturing & testing and supplying of M.S. fabricated				
	Metallic Expansionjoint as per requirement and Department's approved drawing and specifications, including				
	machining and rubber rings and suitable for working pressure with				
	required flanges of suitable size with nut bolts etc complete.				
	The joint should have through long bolts so that during normal working pressure there should be no sliding movement of				
	sliding flanges. L.O.F. (length over flange) should not be less than				
	75% of dia.				
	DN 4 0				
1	<b>PN 1.0</b> 100 mm				
	150 mm				
	200 mm				
	250 mm				
5	300 mm				
6	350 mm				
	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				
11	700 mm				
12	750 mm				
13	800 mm				
	900 mm				
	1000 mm				
	1100 mm				
	1200 mm				
18	1100 mm				
19	1200 mm				
20	1500 mm 1800 mm				
21	2500 mm				
	3000 mm				
25	PN 1.6				
1	100 mm				
2	150 mm				
	200 mm				
4	250 mm				
5	300 mm				
6	350 mm				
7	400 mm				
8	450 mm				
9	500 mm				
10	600 mm				
11	700 mm				
	750 mm				
13	800 mm				
	900 mm				
15	1000 mm				
18	1100 mm				
19	1200 mm 1500 mm				
20	1800 mm				
22	2500 mm				
23	3000 mm				
			<u> </u>		!