

Subject :- Repairs to recoil unit & idler group (R.H Side) of JCB JS 80 No.109482

Sr. No.	Part No.	Description	Qty	Unit	Rate Rs	Amount
1	2	3	4	5	6	7
A	Repairs to recoil unit of JCB JS 80 No.109482 by removing the track chain assly from machine,checking and removing wornout parts,providing & fitting new spares as per OEM specification					
a	Cost of Spare					
1	331/20045	Yoke	1	No.		
2	331/20048	Bracket	2	No.		
3	998/10443	Kit Seal	1	No.		
4	904/20188	Seal	1	No.		
5	304/20190	Seal/Wiper Seal	1	No.		
6	904/20189	Seal	2	No.		
7	826/10579	Pin Tention	2	No.		
8	25/964902	Solenoid Goil	1	No.		
	Total of Spares Rs :					
B	Cost of Labour					
1	Dismantling Track Chain by removing master Pin/No.(UC/01)		1	Job		
2	Reassembling of track chain & fitting of master pin by hydraulic press after repair (UC/15)					
3	Reconditioning to grouser shoe web by welding with special electrodes & fitting to std.size including material					
	Total Cost of Labour					
	Total A+B					
	CGST 9 % Rs :					
	SGST 9 % Rs :					
	Grand Total Rs :					
	Round Off Rs :					

(Signature)

(B.V. Satpute)
Deputy Engineer
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