

SCHEDULE OF WORK			
Sr No	Description	Rate RS.	Total RS.
1	Packaging cost for All Equipments/ Machines available at M/S. Savnil Engineers PVT. Ltd Mudshingi As per "ANNEXURE A"		
2	Crane charges for loading & unloading of All Equipments/ Machines available at M/S. Savnil Engineers PVT. Ltd Mudshingi As per "ANNEXURE B"		
3	Transportation cost for All Equipments/ Machines available at M/S. Savnil Engineers PVT. Ltd Mudshingi As per "ANNEXURE C"		
4	Commissioning cost for All Equipments/ Machines available at M/S. Savnil Engineers PVT. Ltd Mudshingi As per "ANNEXURE D"		
5	Manpower cost for packaging / Loading unloading / commissioning All Equipments/ Machines available at M/S. Savnil Engineers PVT. Ltd Mudshingi As per "ANNEXURE E"		
6	Transit insurance of all Equipments/ Machines available at M/S. Savnil Engineers PVT. Ltd Mudshingi		

	Note- Quote the rate After visiting the Actual Work Site.
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ANNEXURE 'A'		
PACKAGING COST FOR EQUIPMENTS		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
1	Jyoti make HMC 860 machines No 1 along with Chiller & filtration unit	1
2	Jyoti make HMC 860 machines No 2 along with Chiller & filtration unit	1
3	Jyoti make HMC 860 machines No 3 along with Chiller & filtration unit	1
4	BFW make VMC (@ GPI)	1
5	Kaiser make 50HP Compressor	1
6	Kaiser make 25HP Compressor	1
7	C.P. make 25HP Compressor	1
8	Kaiser make Air Dryer	1
9	Air Tanks 1M3- 1Qty @ compressor room	1
10	Air Tanks 2M3- 2Qty @ core shop shed	2
11	Zoller Machine	1
12	Trimos V7	1
13	Surface Table GMT	1
14	Main distubutor panel RYB make	1
15	Stabiliser for HMC machines	1
16	HMC machines distubutor panel	1
17	Arkora make 20L capacity Core Shooter Machine along with amine gas generator (Big)	1
18	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
19	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
20	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
21	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
22	Arkora make 16L capacity Core Shooter Machine along with amine gas generator	1
23	Arkora make 6L capacity Core Shooter Machine along with amine gas generator	1

ANNEXURE 'A'		
PACKAGING COST FOR EQUIPMENTS		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
24	Distributor Panel for core shooter machines	6
25	GPI Auto feed Trolley	1
26	Auto feed Trolley Track-50mm SQ. Rail and Beam	1 set
27	Auto feed Trolley Electrical control panel	1
28	GPI make 300 Kg Capacity core sand batch mixer	1
29	Kelason 200 Kg Capacity core sand batch mixer	1
30	3 Ton capacity Dense phase unit (Techflow) along with 2.1\2" seamless\ G.I. piping-2Lines	1 set
31	Sharp Thermal make batch type core oven	1
32	Paharpur make horizontal mounted cooling tower & structure	1
33	Resin \ Hardner \Amine \ Oil lifting system along with pump motor & piping	1 set
34	Resin \ Hardner \Amine \ Oil S.S. tanks	4
35	Core Crusher unit Parth make	1
36	Rotary type 2Ton capacity sand dryer	1

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ANNEXURE 'B'		
COST OF CRANE CHARGES REQUIRED FOR LOADING & UNLOADING OF EQUIPMENTS		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
1	Jyoti make HMC 860 machines No 1 along with Chiller & filtration unit	1
2	Jyoti make HMC 860 machines No 2 along with Chiller & filtration unit	1
3	Jyoti make HMC 860 machines No 3 along with Chiller & filtration unit	1
4	BFW make VMC (@ GPI)	1
5	Kaiser make 50HP Compressor	1
6	Kaiser make 25HP Compressor	1
7	C.P. make 25HP Compressor	1
8	Kaiser make Air Dryer	1
9	Air Tanks 1M3- 1Qty @ compresor room	1
10	Air Tanks 2M3- 2Qty @ core shop shed	2
11	Crane 500Kg Indef make chain hoist	3
12	Jib crane structure (fabrication)	4
13	Radial Drill Machine	1
14	Coolant filling system by PVC piping aalong with 1H.P. monoblok pump from 2000Ltrs. Sintex tank-2Nos	1 set
15	Zoller Machine	1
16	Trimos V7	1
17	Surface Table GMT	1
18	Electrical PCE make LBS UNIT near Gate	1
19	Electrical Hupen make Metering Cubical Unit near gate	1
20	Electrical PCE make LBS UNIT near Transformer	1
21	Electrical Transformer 315KVA	1
22	Main distubutor panel RYB make	1
23	Stabiliser for HMC machines	1
24	HMC machines distubutor panel	1
25	Maini Hand pallet truck (Tiger make)	2

ANNEXURE 'B'		
COST OF CRANE CHARGES REQUIRED FOR LOADING & UNLOADING OF EQUIPMENTS		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
26	Fabricated casting transfer trolley / pallet	46
27	Fire Extn. With Sand Bucket	3
28	Fire Extn. Cylinders 6 Kg ABC Type	3
29	UPS For Zoller line	1
30	Inventory of Machine Shop (Casting, 2000 nos etc.	
31	Miscellaneous Machine Shop (Toolings, Inlets Adaptors , drills, Packing Material, Relays, Sensors , scrap etc.)	
32	Arkora make 20L capacity Core Shooter Machine along with amine gas generator (Big)	1
33	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
34	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
35	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
36	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
37	Arkora make 16L capacity Core Shooter Machine along with amine gas generator	1
38	Arkora make 6L capacity Core Shooter Machine along with amine gas generator	1
39	Distributor Panel for core shooter machines	1
40	Crane 500Kg Indef make chain hoist	1
41	Jib crane structure (fabrication)	1
42	GPI Auto feed Trolley	1
43	Auto feed Trolley Track-50mm SQ. Rail and Beam	1 set
44	Auto feed Trolley Electrical control panel	1
45	GPI make 300 Kg Capacity core sand batch mixer	1
46	Kelason 200 Kg Capacity core sand batch mixer	1
47	Both mixer sand feeding Weighing Batch hopper along with load cells	1
48	Resin \ Hardner feeding system along with pump motor	2
49	Electrical panel of auto system for both mixer	1
50	60 Ton capacity top sand hopper and its structure	1
51	40 Ton capacity Bottom sand hopper and its structure	1

ANNEXURE 'B'		
COST OF CRANE CHARGES REQUIRED FOR LOADING & UNLOADING OF EQUIPMENTS		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
52	Mazanon floor and its structure & stair case, Railing throughout core shop	1
53	3 Ton capacity Dense phase unit (Techflow) along with 2.1\2" seamless\ G.I. piping- 2Lines	1 set
54	Sharp Thermal make batch type core oven	1
55	LPG system along with its piping	1 set
56	Fork lift 3Ton capacity	1
57	Paharpur make horizontal mounted cooling tower & structure	1
58	Cooling Tower water monoblok pump motor	2
59	Resin \ Hardner \Amine \ Oil lifting system along with pump motor & piping	1 set
60	Resin \ Hardner \Amine \ Oil S.S. tanks	4
61	Core Crusher unit Parth make	1
62	Sand siever machine 2Ton capacity	
63	Rotary type 2Ton capacity sand dryer	1
64	Sintex Tanks capacity 5000Liters & Sintex Tanks capacity 2000Liters	4 + 2
65	Fabricated Core Transfer Trolley	55
66	Painting Tanks along with stirrer motors 0.5 H.P.	2
67	Core Transfar Plastic Crates	700
68	Crane 1Ton capacity Indef make wire rope hoist	1
69	Man Cooler Fan	1
70	Inventory Core Shop - Material (A part, B Part Amile, Sand, Core Boxes, Cranes	
71	Store Racks, , Garclean, Acmos,etc.)	
72	Miscellaneous (Table, Charis , Computers, Racks, Office Cubbors, scrap etc.)	

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ANNEXURE 'C'			
TRANSPORTATION COST FOR EQUIPMENTS / MACHINES			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
1	Jyoti make HMC 860 machines No 1 along with Chiller & filtration unit	1	43200
2	Jyoti make HMC 860 machines No 2 along with Chiller & filtration unit	1	43200
3	Jyoti make HMC 860 machines No 3 along with Chiller & filtration unit	1	43200
4	BFW make VMC (@ GPI)	1	32400
5	Kaiser make 50HP Compressor	1	6000
6	Kaiser make 25HP Compressor	1	3000
7	C.P. make 25HP Compressor	1	3000
8	Kaiser make Air Dryer	1	1800
9	Air Tanks 1M3- 1Qty @ compreesor room	1	1200
10	Air Tanks 2M3- 2Qty @ core shop shed	2	2400
11	Related PPCH (APG make) Air (close loop Type) piping- & its fittings for both sheds		1200
12	Crane 500Kg Indef make chain hoist	3	1200
13	Jib crane structure (fabrication)	4	3600
14	Radial Drill Machine	1	6000
15	Coolant filling system by PVC piping aloing with 1H.P. monoblok pump from 2000Ltrs. Sintex tank-2Nos	1 set	1200
16	Zoller Machine	1	2400
17	Trimos V7	1	600
18	Surface Table GMT	1	1200
19	Electrical PCE make LBS UNIT near Gate	1	600
20	Electrical Hupen make Metering Cubical Unit near gate	1	1200
21	Electrical PCE make LBS UNIT near Transformer	1	600
22	Electrical Transformer 315KVA	1	1800
23	Stabiliser for HMC machines	1	1200
24	Main distubutor panel RYB make	1	1200

ANNEXURE 'C'			
TRANSPORTATION COST FOR EQUIPMENTS / MACHINES			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
25	HMC machines distubutor panel	1	600
26	Maini Hand pallet truck (Tiger make)	2	240
27	Fabricated casting transfer trolley / pallet	46	6000
28	Fire Extn. With Sand Bucket	3	600
29	Fire Extn. Cylinders 6 Kg ABC Type	3	30
30	UPS For Zoller hine	1	120
31	Inventory of Machine Shop (Casting, 2000 nos etc.		240000
32	Miscellaneous Machine Shop (Toolings, Inters Adaptors , drills, Packing Material, Relays, Sensors , scrap etc.)		45099
1	Arkora make 20L capacity Core Shooter Machine along with amine gas generator (Big)	1	10800
2	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
3	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
4	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
5	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
6	Arkora make 16L capacity Core Shooter Machine along with amine gas generator	1	4200
7	Arkora make 6L capacity Core Shooter Machine along with amine gas generator	1	1800
8	Distributor Panel for core shooter machines	1	1200
9	Seamless piping from Hyd. Power pack to all machine manifold(from Mazanon floor to down floor)		600
10	Crane 500Kg Indef make chain hoist	1	600
11	Jib crane structure (fabrication)	1	1200
12	GPI Auto feed Trolley	1	3000
13	Auto feed Trolley Track-50mm SQ. Rail and Beam	1 set	2400
14	Auto feed Trolley Electrical control panel	1	240
15	GPI make 300 Kg Capacity core sand batch mixer	1	3120
16	Kelason 200 Kg Capacity core sand batch mixer	1	2160

ANNEXURE 'C'			
TRANSPORTATION COST FOR EQUIPMENTS / MACHINES			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
17	Both mixer sand feeding Weighing Batch hopper along with load cells	1	2400
18	Resin \ Hardner feeding system along with pump motor	2	2400
19	Electrical panel of auto system for both mixer	1	1200
20	60 Ton capacity top sand hopper and its structure	1	72000
21	40 Ton capacity Bottom sand hopper and its structure	1	18000
22	Mazanon floor and its structure & stair case, Railing throughout core shop	1	40000
23	3 Ton capacity Dense phase unit (Techflow) along with 2.1\2" seamless\ G.I. piping-2Lines	1 set	2400
24	Sharp Thermal make batch type core oven	1	18000
25	LPG system along with its piping	1 set	600
26	Fork lift 3Ton capacity	1	3600
27	Paharpur make horizontal mounted cooling tower & structure	1	3600
28	Cooling Tower water monoblok pump motor	2	1200
29	PPCH (APG make) water piping & its fittings from cooling tower to machines Hyd. Power pack heat exchanger unit		2400
30	Resin \ Hardner \Amine \ Oil lifting system along with pump motor & piping	1 set	2400
31	Resin \ Hardner \Amine \ Oil S.S. tanks	4	2400
32	Core Crusher unit Parth make	1	1200
33	Sand siever machine 2Ton capacity		2400
34	Rotary type 2Ton capacity sand dryer	1	4200
35	Sintex Tanks capacity 5000Liters & Sintex Tanks capacity 2000Liters	4 + 2	600
36	Fabricated Core Transfer Trolley	55	24000
37	Painting Tanks along with stirrer motors 0.5 H.P.	2	1440
38	Core Transfar Plastic Crates	700	1800
39	Crane 1Ton capacity Indef make wire rope hoist	1	1200
40	Man Cooler Fan	1	120

ANNEXURE 'C'			
TRANSPORTATION COST FOR EQUIPMENTS / MACHINES			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
41	Inventory Core Shop - Material (A part, B Part Amile, Sand, Core Boxes, Cranes		
42	Store Racks, , Garclean, Acmos,etc.)		180000
43	Misclessioneous (Table, Charis , Computers, Racks, Office Cubbors, scrap etc.)		43248.02

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ANNEXURE 'D'			
COMMISSIONING COST OF EQUIPMENTS			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
1	Jyoti make HMC 860 machines No 1 along with Chiller & filtration unit	1	43200
2	Jyoti make HMC 860 machines No 2 along with Chiller & filtration unit	1	43200
3	Jyoti make HMC 860 machines No 3 along with Chiller & filtration unit	1	43200
4	BFW make VMC (@ GPI)	1	32400
5	Kaiser make 50HP Compressor	1	6000
6	Kaiser make 25HP Compressor	1	3000
7	C.P. make 25HP Compressor	1	3000
8	Kaiser make Air Dryer	1	1800
9	Air Tanks 1M3- 1Qty @ compresor room	1	1200
10	Air Tanks 2M3- 2Qty @ core shop shed	2	2400
11	Crane 500Kg Indef make chain hoist	3	1200
12	Jib crane structure (fabrication)	4	3600
13	Radial Drill Machine	1	6000
15	Zoller Machine	1	2400
16	Trimos V7	1	600
17	Arkora make 20L capacity Core Shooter Machine along with amine gas generator (Big)	1	10800
18	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
19	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
20	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
21	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1	8400
22	Arkora make 16L capacity Core Shooter Machine along with amine gas generator	1	4200
23	Arkora make 6L capacity Core Shooter Machine along with amine gas generator	1	1800
24	Distributor Panel for core shooter machines	1	1200
25	Crane 500Kg Indef make chain hoist	1	600

ANNEXURE 'D'			
COMMISSIONING COST OF EQUIPMENTS			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
26	Jib crane structure (fabrication)	1	1200
27	GPI Auto feed Trolley	1	3000
28	Auto feed Trolley Track-50mm SQ. Rail and Beam	1 set	2400
29	Auto feed Trolley Electrical control panel	1	240
30	GPI make 300 Kg Capacity core sand batch mixer	1	3120
31	Kelason 200 Kg Capacity core sand batch mixer	1	2160
32	Both mixer sand feeding Weighing Batch hopper along with load cells	1	2400
33	Resin \ Hardner feeding system along with pump motor-Dosing & metering Sytem	2	2400
34	Electrical panel of auto system for both mixer	1	1200
35	60 Ton capacity top sand hopper and its structure	1	75000
36	40 Ton capacity Bottom sand hopper and its structure	1	
37	Mezzanine floor and its structure & stair case, Railing throughtout core shop	1	
38	3 Ton capacity Dense phase unit (Techflow) along with 2.1\2" seamless\ G.I. piping- 2Lines-- Pneumatic Conveying System	1 set	2400
39	Sharp Thermal make batch type core oven	1	18000
40	LPG system along with its piping	1 set	600
41	Fork lift 3Ton capacity	1	3600
42	Paharpur make horizontal mounted cooling tower & structure	1	3600
43	Cooling Tower water monoblok pump motor	2	1200
44	Resin \ Hardner \Amine \ Oil lifting system along with pump motor & piping	1 set	2400
45	Resin \ Hardner \Amine \ Oil S.S. tanks	4	2400
46	Core Crusher unit Parth make	1	1200
47	Sand siever machine 2Ton capacity		2400
48	Rotary type 2Ton capcity sand dryer	1	4200
49	Machine shop & core shop Sheds dismantling ,erection & transportation		144000

ANNEXURE 'D'			
COMMISSIONING COST OF EQUIPMENTS			
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty	Weight
	Rejected Material Cost		
Sr. No.	Core Shop Equipments / Machine Name		
1	Related PPCH (APG make) Air (close loop Type) piping- & its fittings for both sheds	APG	
2	PPCH (APG make) water piping & its fittings from cooling tower to machines Hyd. Power pack heat exchanger unit	APG	
3	Seamless piping from Hyd. Power pack to all machine manifold(from Mazanon floor to down floor)	Budhale	
4	Coolant filling system by PVC piping along with 1H.P. monoblok pump from 2000Ltrs. Sintex tank-2Nos	Om Hardware	

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ANNEXURE 'E'		
MANDAYS OF LABOUR REQUIRED FOR SHIFTING OF EQUIPMENTS /MACHINES		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
1	Jyoti make HMC 860 machines No 1 along with Chiller & filtration unit	1
2	Jyoti make HMC 860 machines No 2 along with Chiller & filtration unit	1
3	Jyoti make HMC 860 machines No 3 along with Chiller & filtration unit	1
4	BFW make VMC (@ GPI)	1
5	Kaiser make 50HP Compressor	1
6	Kaiser make 25HP Compressor	1
7	C.P. make 25HP Compressor	1
8	Kaiser make Air Dryer	1
9	Air Tanks 1M3- 1Qty @ compressor room	1
10	Air Tanks 2M3- 2Qty @ core shop shed	2
11	Related PPCH (APG make) Air (close loop Type) piping- & its fittings for both sheds	
12	Crane 500Kg Indef make chain hoist	3
13	Jib crane structure (fabrication)	4
14	Radial Drill Machine	1
15	Coolant filling system by PVC piping along with 1H.P. monoblok pump from 2000Ltrs. Sintex tank-2Nos	1 set
16	Zoller Machine	1
17	Trimos V7	1
18	Surface Table GMT	1
19	Electrical PCE make LBS UNIT near Gate	1
20	Electrical Hupen make Metering Cubical Unit near gate	1
21	Electrical PCE make LBS UNIT near Transformer	1
22	Electrical Transformer 315KVA	1
23	Main distubutor panel RYB make	1
24	Stabiliser for HMC machines	1
25	HMC machines distubutor panel	1

ANNEXURE 'E'		
MANDAYS OF LABOUR REQUIRED FOR SHIFTING OF EQUIPMENTS /MACHINES		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
26	Maini Hand pallet truck (Tiger make)	2
27	Fabricated casting transfer trolley / pallet	46
28	Fire Extn. With Sand Bucket	3
29	Fire Extn. Cylinders 6 Kg ABC Type	3
30	UPS For Zoller line	1
31	Inventory of Machine Shop (Casting, 2000 nos etc.	
32	Miscellaneous Machine Shop (Toolings, Insters Adaptors , drills, Packing Material, Relays, Sensors , scrap etc.)	
33	Arkora make 20L capacity Core Shooter Machine along with amine gas generator (Big)	1
34	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
35	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
36	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
37	Arkora make 20L capacity Core Shooter Machine along with amine gas generator	1
38	Arkora make 16L capacity Core Shooter Machine along with amine gas generator	1
39	Arkora make 6L capacity Core Shooter Machine along with amine gas generator	1
40	Distributor Panel for core shooter machines	1
41	Seamless piping from Hyd. Power pack to all machine manifold(from Mezzanine floor to down floor)	
42	Crane 500Kg Indef make chain hoist	1
43	Jib crane structure (fabrication)	1
44	GPI Auto feed Trolley	1
45	Auto feed Trolley Track-50mm SQ. Rail and Beam	1 set
46	Auto feed Trolley Electrical control panel	1
47	GPI make 300 Kg Capacity core sand batch mixer	1
48	Kelason 200 Kg Capacity core sand batch mixer	1
49	Both mixer sand feeding Weighing Batch hopper along with load cells	1
50	Resin \ Hardner feeding system along with pump motor	2

ANNEXURE 'E'		
MANDAYS OF LABOUR REQUIRED FOR SHIFTING OF EQUIPMENTS /MACHINES		
Sr. No.	Machine Shop Equipments / Core shop Equipments / Machine Name	Qty
51	Electrical panel of auto system for both mixer	1
52	3 Ton capacity Dense phase unit (Techflow) along with 2.1\2" seamless\ G.I. piping- 2Lines	1 set
53	Sharp Thermal make batch type core oven	1
54	LPG system along with its piping	1 set
55	Fork lift 3Ton capacity	1
56	Paharpur make horizontal mounted cooling tower & structure	1
57	Cooling Tower water monoblok pump motor	2
58	PPCH (APG make) water piping & its fittings from cooling tower to machines Hyd. Power pack heat exchanger unit	
59	Resin \ Hardner \Amine \ Oil lifting system along with pump motor & piping	1 set
60	Resin \ Hardner \Amine \ Oil S.S. tanks	4
61	Core Crusher unit Parth make	1
62	Sand siever machine 2Ton capacity	
63	Rotary type 2Ton capacity sand dryer	1
64	Sintex Tanks capacity 5000Liters & Sintex Tanks capacity 2000Liters	4 + 2
65	Fabricated Core Transfer Trolley	55
66	Painting Tanks along with stirrer motors 0.5 H.P.	2
67	Core Transfar Plastic Crates	700
68	Crane 1Ton capacity Indef make wire rope hoist	1
69	Man Cooler Fan	1
70	Inventory Core Shop - Material (A part, B Part Amile, Sand, Core Boxes, Cranes	
71	Store Racks, , Garclean, Acmos,etc.)	
72	Misc. (Table, Charis , Computers, Racks, Office Cubbors, scrap etc.)	

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