

WORK DETAILS

Name of work : Repair & reconditioning of L.H.Side Track Chain Assembly of Tata Hitachi Zaxis 120 Excavator No. 52473

Sr. No.	Part Details		Qty		Rate	Amount
	Part Number	Description				
	Repair & reconditiong of L.H.Side Track Chain Assembly of Tata Hitachi Zaxis 120 Excavator No. 52473 by Removing Track Chain Assly from machine ,dismantaling , Removing damaged link ,bush, pin and removing grouser shoe bolts by gas cutting & refitting of track chain with new parts as per OEM specifications etc complete.					
A	Providing & fitting following spares as per OEM Specification					
1	TD04783 / 02	TRACK LINK L.H	2	No.		
2	TD04783 / 01	TRACK LINK R.H	2	No.		
3	TD04783 / 04	TRACK PIN REGULAR	2	No.		
4	TD04783 / 06	TRACK BUSHING REGULAR	2	No.		
5	TD04783 / 08	DUST SEAL	4	No.		
6	TD04783 / 09	SPACER	2	No.		
7	TD04783 / 05	TRACK PIN MASTER	1	No.		
8	TD04783 / 07	TRACK BUSHING MASTER	1	No.		
9	TD04783 / 13	TRACK SHOE	2	No.		
10	TD04783 / 11	TRACK BOLT	12	No.		
11	TD04783 / 12	TRACK NUT	12	No.		
B	LABOUR CHARGES					
1	Dismantling Track chain by removing master pin/No		1	Job		
2	Removing & refitting new link bush, pin of track chain/Set (inner & outer)		2	Job		
3	Removing grouser shoe bolts by gas cutting & refitting of grouser shoe with new shoe bolts / Shoe		5	Job		
4	Reassembling of track chain & fitting of master pin by hydraulic press		1	Job		
					GST 18%	
					Total Rs	



Deputy Engineer

Mechanical Subdivision, Latur